

## DRILLING: METAL DRILL BITS



### STANLEY HSS-CNC

For fast accurate drilling in soft steel, sheet steel and non ferrous metals. Precision manufactured from high speed steel through a computer numerically controlled process – CNC. Available in sizes 1 – 13mm

#### HSS-CNC - FOR MOST METALS AND METAL PIPES

Cat no.	Pack qty	Description	Flute length	Overall length	Dia.	Brand	Pack style	Pack Size			Barcode
								width	height	depth	
STA50750-QZ	2	HSS-CNC Ø1mm	12	34.00	Ø1	STANLEY	Dual Card	55.50	180.00	4.00	5035048369180
STA50751-QZ	2	HSS-CNC Ø1.5mm	18	40	Ø1.5	STANLEY	Dual Card	55.50	180.00	4.00	5035048369197
STA50752-QZ	2	HSS-CNC Ø2mm	24	49	Ø2	STANLEY	Dual Card	55.50	180.00	4.00	5035048369210
STA50753-QZ	2	HSS-CNC Ø2.5mm	30	57	Ø2.5	STANLEY	Dual Card	55.50	180.00	4.00	5035048369203
STA50700-QZ	1	HSS-CNC Ø3mm	33	61	Ø3	STANLEY	Dual Card	55.50	180.00	6.00	5035048369258
STA50702-QZ	1	HSS-CNC Ø3.2mm	36	65	Ø3.2	STANLEY	Dual Card	55.50	180.00	6.00	5035048369227
STA50703-QZ	1	HSS-CNC Ø3.3mm	36	65	Ø3.3	STANLEY	Dual Card	55.50	180.00	6.00	5035048369234
STA50704-QZ	1	HSS-CNC Ø3.5mm	39	70	Ø3.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048369241
STA50706-QZ	1	HSS-CNC Ø4mm	43	75	Ø4	STANLEY	Dual Card	55.50	180.00	6.00	5035048369296
STA50708-QZ	1	HSS-CNC Ø4.2mm	43	75	Ø4.2	STANLEY	Dual Card	55.50	180.00	6.00	5035048369265
STA50709-QZ	1	HSS-CNC Ø4.5mm	47	80	Ø4.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048369272
STA50710-QZ	1	HSS-CNC Ø4.8mm	52	86	Ø4.8	STANLEY	Dual Card	55.50	180.00	6.00	5035048369289
STA50711-QZ	1	HSS-CNC Ø5mm	52	86	Ø5	STANLEY	Dual Card	55.50	180.00	6.00	5035048369319
STA50714-QZ	1	HSS-CNC Ø5.5mm	57	93	Ø5.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048369302
STA50715-QZ	1	HSS-CNC Ø6mm	57	93	Ø6	STANLEY	Dual Card	55.50	180.00	6.00	5035048369333
STA50716-QZ	1	HSS-CNC Ø6.5mm	63	101	Ø6.5	STANLEY	Dual Card	55.50	180.00	10.00	5035048369326
STA50718-QZ	1	HSS-CNC Ø7mm	69	109	Ø7	STANLEY	Dual Card	55.50	180.00	10.00	5035048369357
STA50719-QZ	1	HSS-CNC Ø7.5mm	69	109	Ø7.5	STANLEY	Dual Card	55.50	180.00	10.00	5035048369340
STA50720-QZ	1	HSS-CNC Ø8mm	75	117	Ø8	STANLEY	Dual Card	55.50	235.00	10.00	5035048369371
STA50721-QZ	1	HSS-CNC Ø8.5mm	75	117	Ø8.5	STANLEY	Dual Card	55.50	235.00	10.00	5035048369364
STA50722-QZ	1	HSS-CNC Ø9mm	81	125	Ø9	STANLEY	Dual Card	55.50	235.00	10.00	5035048369395
STA50724-QZ	1	HSS-CNC Ø10mm	87	133	Ø10	STANLEY	Dual Card	55.50	235.00	10.00	5035048369401
STA50726-QZ	1	HSS-CNC Ø11mm	94	142	Ø11	STANLEY	Dual Card	55.50	235.00	10.00	5035048369418
STA50728-QZ	1	HSS-CNC Ø12mm	101	151	Ø12	STANLEY	Dual Card	55.50	235.00	14.00	5035048369425
STA50730-QZ	1	HSS-CNC Ø13mm	101	151	Ø13	STANLEY	Dual Card	55.50	235.00	14.00	5035048369432

#### HI-TECH - HSS-CNC SETS

STA50755-QZ	3	HSS-CNC Ø4,5,6mm	-	-	Ø4,5,6	STANLEY	Dual Card	78.00	180.00	10.00	5035048513583
STA50757-QZ	5	HSS-CNC Ø2,3,4,5,6mm (1mm Increments)	-	-	Ø2-6	STANLEY	Cassette	91.00	158.50	18.50	5035048513071
STA56043-QZ	10	HSS-CNC Ø1-10mm (1mm Increments)	-	-	Ø1-10	STANLEY	Cassette	91.00	158.50	18.50	5035048513620
STA56058-QZ	19	HSS-CNC Ø1-10mm (0.5mm Increments)	-	-	Ø1-10	STANLEY	Cassette	145.00	158.50	18.50	5035048376089

## DRILLING: METAL DRILL BITS



### STANLEY HSS-E COBALT

Engineered for extremely hard metals, especially stainless steel and cast iron. Will also cut soft metals. Manufactured from quality Cobalt alloyed steel for extra strength. Use lubrication when drilling. Available in sizes 1 – 10mm

#### HSS-E - COBALT, FOR STAINLESS STEEL AND OTHER HARD METALS

Cat no.	Pack qty	Description	Flute length	Overall length	Dia.	Brand	Pack style	Pack Size			Barcode
								width	height	depth	
STA50072-QZ	1	Cobalt Ø2mm	24	49	Ø2	STANLEY	Dual Card	55.50	180.00	4.00	5035048369449
STA50077-QZ	1	Cobalt Ø2.5mm	30	57	Ø2.5	STANLEY	Dual Card	55.50	180.00	4.00	5035048505946
STA50082-QZ	1	Cobalt Ø3mm	33	61	Ø3	STANLEY	Dual Card	55.50	180.00	4.00	5035048369456
STA50197-QZ	1	Cobalt Ø3.2mm	36	65	Ø3.2	STANLEY	Dual Card	55.50	180.00	6.00	5035048506004
STA50087-QZ	1	Cobalt Ø3.5mm	39	70	Ø3.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048505953
STA50092-QZ	1	Cobalt Ø4mm	43	75	Ø4	STANLEY	Dual Card	55.50	180.00	6.00	5035048369463
STA50207-QZ	1	Cobalt Ø4.2mm	43	75	Ø4.2	STANLEY	Dual Card	55.50	180.00	6.00	5035048513057
STA50097-QZ	1	Cobalt Ø4.5mm	47	80	Ø4.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048505977
STA50102-QZ	1	Cobalt Ø5mm	52	86	Ø5	STANLEY	Dual Card	55.50	180.00	6.00	5035048369470
STA50107-QZ	1	Cobalt Ø5.5mm	57	93	Ø5.5	STANLEY	Dual Card	55.50	180.00	6.00	5035048505984
STA50112-QZ	1	Cobalt Ø6mm	57	93	Ø6	STANLEY	Dual Card	55.50	180.00	6.00	5035048369487
STA50117-QZ	1	Cobalt Ø6.5mm	63	101	Ø6.5	STANLEY	Dual Card	55.50	180.00	10.00	5035048376102
STA50122-QZ	1	Cobalt Ø7mm	69	109	Ø7	STANLEY	Dual Card	55.50	180.00	10.00	5035048505991
STA50127-QZ	1	Cobalt Ø8mm	75	117	Ø8	STANLEY	Dual Card	55.50	235.00	10.00	5035048376119
STA50132-QZ	1	Cobalt Ø9mm	81	125	Ø9	STANLEY	Dual Card	55.50	235.00	10.00	5035048376126
STA50137-QZ	1	Cobalt Ø10mm	87	133	Ø10	STANLEY	Dual Card	55.50	235.00	10.00	5035048376096
STA50242-QZ	1	Cobalt Ø12mm	101	151	Ø12	STANLEY	Dual Card	55.50	235.00	14.00	5035048513064

#### HSS-E - COBALT SETS

STA56002-QZ	6	Cobalt Ø2,3,4,5,6,8mm	-	-	Ø2,3,4,5,6,8	STANLEY	Cassette	46.00	158.50	18.50	5035048369494
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