

R12+ SEGMENTAL DIES

FEATURES

- R12+ Segmental Dies are made of high speed steel which **lengthens die life**.
- Precision manufactured by modern CNC machines.

Reed knows how to cut a good thread and high speed steel (HSS) R12+ Segmental Dies show this with cutting edges manufactured in-house by precision CNC machinery. The segmental die design enables smooth chip flow and easy cutting. R12+ Segmental Dies are replaceable parts for Reed R12+ Dropheads, as well as the following RIDGID® dropheads: 12-R, 00-R, 111-R, 0-R, 11-R, 30A and 31A threaders. Segmental dies are sold in full sets of four numbered dies. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

R12+ SEGMENTAL DIES

Catalog No.	Item Code	Size	Material Threaded	Weight	
				lbs	kg
R12DN1/2	05606	1/2" NPT	Steel & Stainless Steel	0.2	0.1
R12DN3/4	05608	3/4" NPT	Steel & Stainless Steel	0.2	0.1
R12DN1	05610	1" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/4	05612	1 1/4" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/2	05614	1 1/2" NPT	Steel & Stainless Steel	0.5	0.2
R12DN2	05616	2" NPT	Steel & Stainless Steel	0.5	0.2

THREADGUARD CUTTING OIL ON P. 56

R12DN1

✓ WHY REED?

Reed offers high speed steel (HSS) dies for the price of competitor's alloy dies: a 10%+ cost savings. Reed R12+ series is made in USA. HSS dies last longer than alloy dies, especially if used with power drives.

Reed provides over 100+ years of quality die-making expertise.



R12+ DROPHEADS

FEATURES

- R12+ Dropheads ship with **longer lasting**, high speed steel dies whereas competitor uses alloy dies.

R12+ Dropheads ship completely assembled and ready to use with HSS segmental dies already in place. R12+ Dropheads can be used manually with the R12RRHC ratchet ring and handle or with 700PD, 700APD and 701PD. R12+ dropheads are interchangeable with RIDGID® 12-R dropheads and can also be utilized in the RIDGID® 700 power drive.

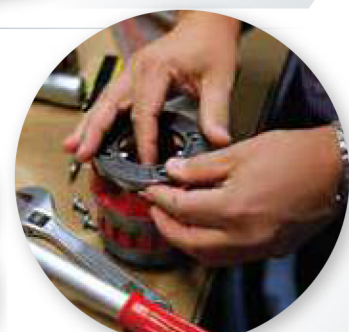
Catalog No.	Item Code	Size	Material Threaded	Weight	
				lbs	kg
DHR12 1/2NPT	05626	1/2" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 3/4NPT	05628	3/4" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 1NPT	05630	1" NPT	Steel & Stainless Steel	4.2	1.9
DHR121 1/4NPT	05632	1 1/4" NPT	Steel & Stainless Steel	4.7	2.1
DHR121 1/2NPT	05634	1 1/2" NPT	Steel & Stainless Steel	5.1	2.3
DHR12 2NPT	05636	2" NPT	Steel & Stainless Steel	5.4	2.5

XTRA VALUE

DHR121 1/2NPT

✓ WHY REED?

Reed's dropheads are designed for improved chip flow and easier cutting. Reed's dropheads are more than 10% less expensive than RIDGID® 12-R dropheads with HSS dies.



R12+ THREADER SETS

FEATURES

- Choose the number of dropheads needed for an NPT set.

R12+ Drophead Threader Sets include complete dropheads in sizes from 1/2" to 2" NPT threads. Each drophead threader set has a ratchet ring and handle. In addition, the Reed R12+ ratcheting ring R12RRHC accepts all RIDGID® 12-R dropheads. All drophead threader sets thread steel pipe. Only the "BOX" model includes a metal toolbox with pegs for the dropheads. Extra R12BOX boxes available separately.

Catalog No.	Item Code	Size	Dropheads Included	Weight	
				lbs	kg
R12NPT-3	05712	1/2" to 1" NPT	3	16.4	7.5
R12NPT-4	05714	1/2" to 1 1/4" NPT	4	21.1	9.6
R12NPT-5	05716	1" to 2" NPT	4	24.4	11.1
R12NPT-6	05720	1/2" to 2" NPT	6	31.6	14.4
R12NPT-6-BOX	05721	1/2" to 2" NPT with R12BOX	6	52.6	23.9

ACCESSORIES

Catalog No.	Item Code	Description	Weight	
			lbs	kg
R12BOX	05715	Box Only with 6 Drophead Slots	21.0	9.5
R12RRHC	05638	Ratchet Ring & Handle	5.0	2.3



NOTE: Most Reed R12+ threader sets **DO NOT** include the R12 box. It can be ordered separately as #05715.

