

## R12+ SEGMENTAL DIES

### FEATURES

- R12+ Segmental Dies are made of high speed steel which **lengthens die life**.
- Precision manufactured by modern CNC machines.

Reed knows how to cut a good thread and high speed steel (HSS) R12+ Segmental Dies show this with cutting edges manufactured in-house by precision CNC machinery. The segmental die design enables smooth chip flow and easy cutting. R12+ Segmental Dies are replaceable parts for Reed R12+ Dropheads, as well as the following RIDGID® dropheads: 12-R, 00-R, 111-R, 0-R, 11-R, 30A and 31A threaders. Segmental dies are sold in full sets of four numbered dies. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

### R12+ SEGMENTAL DIES

Catalog No.	Item Code	Size	Material Threaded	Weight	
				lbs	kg
R12DN1/2	05606	1/2" NPT	Steel & Stainless Steel	0.2	0.1
R12DN3/4	05608	3/4" NPT	Steel & Stainless Steel	0.2	0.1
R12DN1	05610	1" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/4	05612	1 1/4" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/2	05614	1 1/2" NPT	Steel & Stainless Steel	0.5	0.2
R12DN2	05616	2" NPT	Steel & Stainless Steel	0.5	0.2

THREADGUARD CUTTING OIL ON P. 56

R12DN1

### ✓ WHY REED?

Reed offers high speed steel (HSS) dies for the price of competitor's alloy dies: a 10%+ cost savings. Reed R12+ series is made in USA. HSS dies last longer than alloy dies, especially if used with power drives.

Reed provides over 100+ years of quality die-making expertise.



## R12+ DROPHEADS

### FEATURES

- R12+ Dropheads ship with **longer lasting**, high speed steel dies whereas competitor uses alloy dies.

R12+ Dropheads ship completely assembled and ready to use with HSS segmental dies already in place. R12+ Dropheads can be used manually with the R12RRHC ratchet ring and handle or with 700PD, 700APD and 701PD. R12+ dropheads are interchangeable with RIDGID® 12-R dropheads and can also be utilized in the RIDGID® 700 power drive.

Catalog No.	Item Code	Size	Material Threaded	Weight	
				lbs	kg
DHR12 1/2NPT	05626	1/2" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 3/4NPT	05628	3/4" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 1NPT	05630	1" NPT	Steel & Stainless Steel	4.2	1.9
DHR121 1/4NPT	05632	1 1/4" NPT	Steel & Stainless Steel	4.7	2.1
DHR121 1/2NPT	05634	1 1/2" NPT	Steel & Stainless Steel	5.1	2.3
DHR12 2NPT	05636	2" NPT	Steel & Stainless Steel	5.4	2.5

XTRA VALUE

DHR121 1/2NPT



### ✓ WHY REED?

Reed's dropheads are designed for improved chip flow and easier cutting. Reed's dropheads are more than 10% less expensive than RIDGID® 12-R dropheads with HSS dies.

## R12+ THREADER SETS

### FEATURES

- Choose the number of dropheads needed for an NPT set.

R12+ Drophead Threader Sets include complete dropheads in sizes from 1/2" to 2" NPT threads. Each drophead threader set has a ratchet ring and handle. In addition, the Reed R12+ ratcheting ring R12RRHC accepts all RIDGID® 12-R dropheads. All drophead threader sets thread steel pipe. Only the "BOX" model includes a metal toolbox with pegs for the dropheads. Extra R12BOX boxes available separately.

Catalog No.	Item Code	Size	Dropheads Included	Weight	
				lbs	kg
R12NPT-3	05712	1/2" to 1" NPT	3	16.4	7.5
R12NPT-4	05714	1/2" to 1 1/4" NPT	4	21.1	9.6
R12NPT-5	05716	1" to 2" NPT	4	24.4	11.1
R12NPT-6	05720	1/2" to 2" NPT	6	31.6	14.4
R12NPT-6-BOX	05721	1/2" to 2" NPT with R12BOX	6	52.6	23.9

### ACCESSORIES

Catalog No.	Item Code	Description	Weight	
			lbs	kg
R12BOX	05715	Box Only with 6 Drophead Slots	21.0	9.5
R12RRHC	05638	Ratchet Ring & Handle	5.0	2.3



NOTE: Most Reed R12+ threader sets **DO NOT** include the R12 box. It can be ordered separately as #05715.

