

HACK SAW & BLADES

FEATURES

- Bi-metal blades provide best performance on steel pipe.
- **Tensioning knob** for adjustments and quick blade changes.
- Four permanent mounting pins permit both straight cutting and 45° angle for flush cutting.
- Room to store spares blades in frame.
- HK1228 ships with BH18 blade.

This versatile, high end hack saw and its replacement blades are adaptable to cut a wide variety of materials including steel, copper and plastic pipe. **HK1228** is a high-tension style hack saw. Bi-metal blades have a high speed steel cutting edge and are electron-beam welded to alloy steel back, with wavy set. When used with high-tension frames, bi-metal blades provide best performance. Blades and hack saw frames are interchangeable with Stanley®, Lenox®, Starrett®, M.K. Morse® and RIDGID®, among others.

HACK SAW

| Catalog No. | Item Code | Description | Blade | Throat Depth Inches | Weight | |
|-------------|-----------|-----------------------|----------------|---------------------|--------|-----|
| | | | | | lbs | kg |
| HK1228 | 04489 | High Tension Hack Saw | Bi-Metal Blade | 3 3/4 | 1.2 | 0.5 |

BI-METAL BLADES

| Catalog No. | Item Code | Teeth per Inch | Length/Width/Thickness | | Std. Pkg. | Weight | |
|-------------|-----------|----------------|------------------------|----------------|-----------|--------|-----|
| | | | in-nom. | mm | | lbs | kg |
| BH18 | 04491 | 18 | 12 x 1/2 x .025 | 300 x 13 x 0.6 | 10 | 0.5 | 0.2 |
| BH24 | 04492 | 24 | 12 x 1/2 x .025 | 300 x 13 x 0.6 | 10 | 0.5 | 0.2 |
| BH32 | 04493 | 32 | 12 x 1/2 x .025 | 300 x 13 x 0.6 | 10 | 0.5 | 0.2 |

NOTE: Coarse teeth (less teeth per inch) are to be used for softer materials like aluminum, brass or low carbon steels. The larger spaces between teeth keep them from clogging with metal fragments. Finer teeth are to be used on tougher or slightly harder materials like alloy, tool steels and some stainless steels.

