

# HACK SAW & BLADES

## FEATURES

- Bi-metal blades provide best performance on steel pipe.
- **Tensioning knob** for adjustments and quick blade changes.
- Four permanent mounting pins permit both straight cutting and 45° angle for flush cutting.
- Room to store spares blades in frame.
- HK1228 ships with BH18 blade.

This versatile, high end hack saw and its replacement blades are adaptable to cut a wide variety of materials including steel, copper and plastic pipe. **HK1228** is a high-tension style hack saw. Bi-metal blades have a high speed steel cutting edge and are electron-beam welded to alloy steel back, with wavy set. When used with high-tension frames, bi-metal blades provide best performance. Blades and hack saw frames are interchangeable with Stanley®, Lenox®, Starrett®, M.K. Morse® and RIDGID®, among others.

## HACK SAW

Catalog No.	Item Code	Description	Blade	Throat Depth Inches	Weight	
					lbs	kg
HK1228	04489	High Tension Hack Saw	Bi-Metal Blade	3 3/4	1.2	0.5

## BI-METAL BLADES

Catalog No.	Item Code	Teeth per Inch	Length/Width/Thickness		Std. Pkg.	Weight	
			in-nom.	mm		lbs	kg
BH18	04491	18	12 x 1/2 x .025	300 x 13 x 0.6	10	0.5	0.2
BH24	04492	24	12 x 1/2 x .025	300 x 13 x 0.6	10	0.5	0.2
BH32	04493	32	12 x 1/2 x .025	300 x 13 x 0.6	10	0.5	0.2

*NOTE: Coarse teeth (less teeth per inch) are to be used for softer materials like aluminum, brass or low carbon steels. The larger spaces between teeth keep them from clogging with metal fragments. Finer teeth are to be used on tougher or slightly harder materials like alloy, tool steels and some stainless steels.*

