

**PIPE TOOLS & VISES** SINCE 1896

## DIRECT TAPPING MACHINE \*

#### **FEATURES**

- Drill and tap water mains while they remain **under pressure**.
- Lightweight yet strong, corrosion-resistant aluminum frames are easy to carry
- Modular design allows fast and simple conversion to drilling machine.

Reed's Direct Tapping Machine is used to drill and tap water mains while under pressure, then to install  $^{3}\!/\!_{4}\!''$  or 1" corporation stops in a 2-step operation. It covers a range of 4" - 48" cast or ductile iron and C900 PVC with the use of saddles and chain extensions (saddles sold separate). The **TM1100** tapping machine features a flip clamp feed system. Anodized and epoxy-painted aluminum frames provide a lightweight yet sturdy machine for tough in-ditch applications. The swing valve allows easy change-out from drill tap to corporation insertion tool without main shutdown. Tapping machine uses Reed DT series drill taps.

Catalog	Catalog Item Size		Pipe Diameter		Gross Weight*	
No.	Code	Inches	in-nom.	actual O.D. mm	lbs	kg
TM1100	09300	<sup>3</sup> / <sub>4</sub> - 1	4 - 48	100 - 1300	101.8	46.3

<sup>\*</sup>GROSS WEIGHT includes all components, box and packaging. TM1100 unit alone weighs 40.4 lbs / 21 kg SMOOTH JAW WRENCHES ON P. 77

<sup>†</sup> Spec Booklet available #01071



#### DRILL TAPS

DT75 and DT100 drill taps perform fast with six cutting edges for clean threads and leakproof connections. Have a sharper point for easiest starting. The unique three-flute design of **DT75P** and **DT100P** drill taps bore into the pipe with less effort than other drill tap designs and ensures that the coupon and cuttings are retained. This saves the operator time and effort because there is less clean-up.

0-4-1		Drill			Weight	
Catalog No.	Item Code	Size Inches	Thread*	Pipe Material	lbs	kg
DT75*	04390	3/4	CC	Cast/Ductile	1.1	0.5
DT100	04391	1	CC	Cast/Ductile	1.3	0.6
DT75P	04396	3/4	CC	C900 PVC	1.0	0.5
DT100P	04397	1	CC	C900 PVC	1.4	0.6

#### TAPPING SADDLES\*

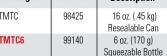
Catalog No.	Item Code	Description		
TS4	98442	4" Saddle		
TS6	98439	6" Saddle		
TS8	98440	8" Saddle		
TS10	98441	10" Saddle		
TS12	98438	12" Saddle		
TS16	98443	16" Saddle		
TS18	98444	18" Saddle		
TS20	98445	20" Saddle		
TS24	98446	24" Saddle		
TS36	98447	36" Saddle		
TS42	98448	42" Saddle		
TS48	98449	48" Saddle		
* Alas fit Musllan mashings				

<sup>\*</sup>Also fit Mueller® machines.

#### TAPPING COMPOUND

Choose from a thick, spreadable compound or a thinner grease to squeeze onto the work area.

Catalog No.	Item Code	Description
TMTC	98425	16 oz. (.45 kg) Resealable Can
TMTC6	99140	6 oz. (170 g) Squeezable Bottle









# WHY REED?

DT75 has been used by the AWWA Tapping Competition winning teams for over 25 years!





The unique three-flute design of DT75P/DT100P bores into the pipe with less effort than other drill tap designs and ensures that the coupon and cuttings are retained.





### **// WHY REED?** Food-grade compound that

TMTC6

TS6

does not contaminate water, making this compound environmentally friendly.



#### **TMTC**

Reed's Tapping Machine is a better value than the competition and is made in the USA. TM1100 ships with all necessary parts, including the corp insertion tools. Plus, by ordering the saddles and drill taps separately, one only needs to purchase the right sizes for the job. Additionally, the Direct Tapping Machine can be converted to a drilling machine for up to 2" saddle taps, thus saving money over the purchase of an additional machine.

WHY REED?





<sup>\*</sup>AWWA Approved for Tapping Contest.
\*Drill taps with NPT and BSPT threads not available.