



SD84

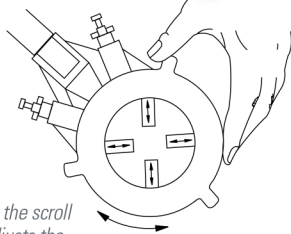
Pawls

Reed provides over 100+ years of quality die-making expertise.

✓ WHY REED?

Reed threader sets:

- Best choice for close quarters work!
- Threads pipe out of wall with as little as 1" pipe showing.
- 15%-20% less expensive for a full set versus RIDGID® 12-R sets.
- Reed block dies thread both stainless steel and carbon steel, using the same die.



Simply turning the scroll plate easily adjusts the guide fingers over standard or coated pipe to center the die every time.



ADJUSTABLE GUIDE THREADER SETS

FEATURES

- **Economical and convenient** because it's only necessary to have a die for each pipe size, not a die and a head.

The Reed adjustable guide system and solid block dies make these the most economical, most convenient and most versatile threader sets on the market. Because the adjustable guide system adjusts to different sizes of pipe, it is only necessary to have a die for each pipe size, not a die plus a head. Other threader sets which require a die and a head for each size take up considerably more room in the toolbox or truck. Further, with two pawls, handle swing is faster on the adjustable guide threader sets – half the time of one pawl competitive sets, and best for close quarter work. Adjustable Guide Threader Sets work well on coated pipe because the diehead can fit over the coating and then be tightened down into place. So, there is no need to peel back the coating before threading. This speeds up the job and permits maximum retention of the protective coating to extend pipe life. Adjustable Guide Threader Sets use Reed Block Dies for easy cutting and precise threading. Block dies may also be used as pipe thread chasers to clean-up the threads and remove debris.

SERIES SD81 USES OS (2" X 2") DIES

Catalog No.	Item Code	Range Inches	Dies Included	Weight	
				lbs	kg
SD81-4*	05105	1/2 - 1	3	6.8	3.1

SERIES SD84 FULL RANGE 1/2" - 2" - USES 2S (4" X 4") DIES

SD84-4*	05151	1/2 - 2	6	29.1	13.2
SD84-5*	05149	3/4 - 2	5	26.1	11.9
SD84-6*	05147	1 - 2	4	23.2	10.6
SD84-7*	05145	1 1/4 - 2	3	19.8	9.0

*EXCLUSIVE

BLOCK DIES

FEATURES

- Reed's block dies thread both carbon steel and stainless steel with **no die change required**.
- Produce the most **precise thread** of any die.
- Block dies are made from hardened and tempered tool steel for **toughness and wearability**.

Only Reed solid block dies have wide throats and extra-fine threads that actually pull the die onto the pipe, even if the burr is large. CNC-milled from solid tool steel, solid block dies are available in NPT threads. Chasers do not have to be individually set. Reed chasers are machined as a unit (not bolted in place) for perfect alignment. Lower cost and less weight are two more good reasons to use Reed solid block dies compared to systems requiring die changes. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

NPT - SOLID DIES FOR STEEL / STAINLESS STEEL

Catalog No.	Item Code	Size	Block Size Inches	Stocks That Dies Fit	Weight	
					lbs	kg
OSP1/8*	05400	1/8	2 X 2	S81, SD81, 81	71D	0.6 0.3
OSP1/4*	05402	1/4	2 X 2	S81, SD81, 81	71D	0.6 0.3
OSP3/8*	05404	3/8	2 X 2	S81, SD81, 81	71D	0.6 0.3
OSP1/2*	05406	1/2	2 X 2	S81, SD81, 81	71D	0.5 0.2
OSP3/4*	05408	3/4	2 X 2	S81, SD81, 81	71D	0.5 0.2
OSP1*	05410	1	2 X 2	S81, SD81, 81	71D	0.5 0.2
2SP1/2*	05524	1/2	4 X 4	S84, SD84, 84	-	3.0 1.4
2SP3/4*	05526	3/4	4 X 4	S84, SD84, 84	-	2.9 1.3
2SP1*	05528	1	4 X 4	S84, SD84, 84	-	3.4 1.5
2SP1 1/4*	05530	1 1/4	4 X 4	S84, SD84, 84	-	3.2 1.5
2SP1 1/2*	05532	1 1/2	4 X 4	S84, SD84, 84	-	3.0 1.4
2SP2*	05534	2	4 X 4	S84, SD84, 84	-	2.6 1.2

*EXCLUSIVE

THREADGUARD CUTTING OIL ON P. 56



2SP1 1/2



✓ WHY REED?

The Reed block die is machined as a unit to ensure perfect threads and to eliminate the danger of inserting a chaser into the wrong slot.